# Single shaft paddle mixer





## **Application**

The single-shaft paddle mixer was developed for the below applications:

- mixing/stirring dry, solid mealy products;
- mixing liquid in bulk solid products, maximum 8% liquid;
- mixing micro-components into dry, solid products;
- coating pellets/kibbles or crumbs with liquids.
  In this case the speed of the machine must be adjusted to the parameters of the product.

## Operation

The mixing time of the paddle mixer is very short, in some cases it is so low as 90 seconds. The mixing time of the batches varies between 90 seconds and 2 minutes (product-specifically).

The single-shaft paddle mixer is also suitable for fully automated operation with using the proper pre- and after bins.

#### Construction

- Teardrop shaped mixer trough
- Robust, settling-free shaft with adjustable mixing paddles
- Dynamically balanced rotor
- Gear motor mounted directly on the rotor shaft
- Bomb door operated by pneumatic cylinders for opening the entire bottom of the machine
- It is simple to replace all wear parts

### **Optional extras**

- Eighing execution by means of supporting load-cells
- Stainless steel outfit
- Inner surfaces covered with teflon



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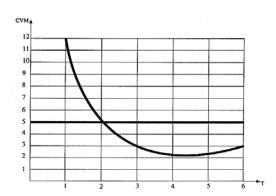


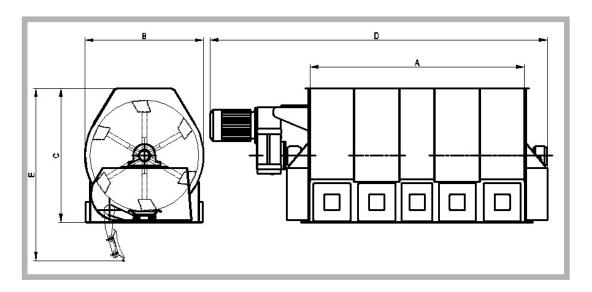
## **Advantages**

- Very high (5% CV @ 10 ppm) homogeneity in short mixing time
- Entire bottom discharge
- Low maintenance

# Homogeneity

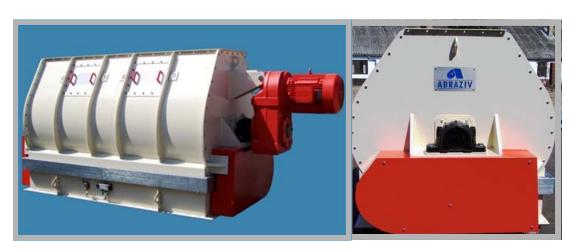
Please, see the variation co-efficient (CV %) in relation to the mixing time (s) in case of 1:100000 indicator dosing.





Туре	Litre	kW	А	В	С	D	E
ALK-2001	2000	22	1850	1120	1310	3200	1680
ALK-3001	3000	30	2776	1536	1700	4370	2185
ALK-4001	4000	45	3700	2050	2300	5600	2916

Measures in mm



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