ST-2500 type Continuous Overhead Conveyor Shot-blasting Machine





Application

The ST-2500 type shot-blasting machine is mainly suitable for cleaning the surfaces of long welded structures and beam alike work-pieces.

Technical description

The machine has 8 pieces of ABR-500 turbines. These turbines are mounted on the machine housing in angular blasting planes to ensure perfect cleaning effect on the whole surface of the work-piece.

The turbines are of gravity abrasive feeding ones, having mechanic accelerator, control cage and 8 blades to ensure an accurate abrasive jet direction adjustment opportunity.

The work-pieces to be blast cleaned enter the machine housing by the means of electro mechanic overhead conveyor via multiple layer rubber curtains.

The conveyor moves continuously with the hung work-piece in front of the blasting turbines.

The chamber internal surfaces in access of the active abrasive jet are covered with highly abrasion-resistant manganese steel plate, while other surfaces are protected with thick wear resistant rubber cover.

Both at the inlet and outlet side of the machine housing a channel ensures that the abrasive will not burst out.

The continuous and closed flow loop of abrasive is assured by a collecting hopper with screw, bucket elevator, air classifier abrasive cleaning unit, dosing unit and turbines.

For optimal cleaning effect the abrasive amount and the blasting direction can be adjusted as well.

The conveyor path can be designed according to the demands of our client.

To exhaust and filtrate the created dust during blast-cleaning we supply an APSZ type cartridge filter c/w fan and suitable ductwork.

The air leaving filtration system has less dust content than 2 mg/m^3 .

The shot-blasting machine can operate as an individual equipment or it can be a part of a complete surface treatment line.

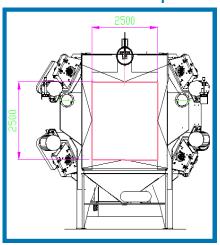
The operation of the machine is optionally continuous or tactual.

The noise level of the machine is over 85dB (A) but with sound isolation it can be reduced.

A central control board will be supplied for controlling all functions of the machine.

Normal operation shall be carried out in automatic set position, however there is hand operation option also provided for service functions.

Blast pattern



ST-2500



Tel.:+36 (76) 815 - 900

H-6000 Kecskemét, Paul Lechler u. 3.

Fax:+36 (76) 815 - 901

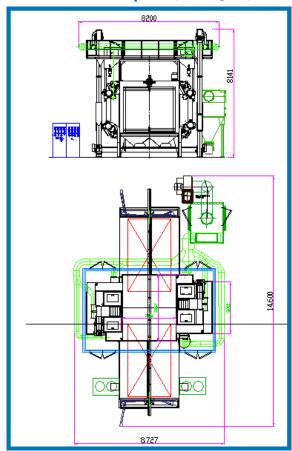
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Measure print /ST-2500/



Technical details (adjustable to customer demands)

The work-piece th	neoretical outer dimer	nsions:		
	Height		mm	2500
	Width		mm	2500
Turbines:	Quantity		db	8
	Туре		ABR-500	
Wheel diameter			mm	500
	Wheel speed		f/p	2700
	Abrasive capacity		kg/min/ turbine	160
	Turbine motor power		kW	11 /turbine
Conveyor:	Load capacity		kg/m	2000
Supply req:	Electrical	Machine	kW	110
		Aspiration	kW	22
	Compressed air	Pressure	bar	6
		Capacity	m3/h	20
Abrasive charge:			kg	5000
Recommended abrasive size:			mm	0,2-1,6
Aspiration fan capacity:			m3/h	20000
Electrical data:		Voltage	V	3 x 400
		Control voltage	V	110
		Cycles	Hz	50

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